

# ROLLER

**Gravity Roller Curve Conveyor**  
 (1.9 in. Dia. x 16 Ga. Unplated Rollers)  
 (1.9 in. Dia. x 16 Ga. Galvanized Rollers)

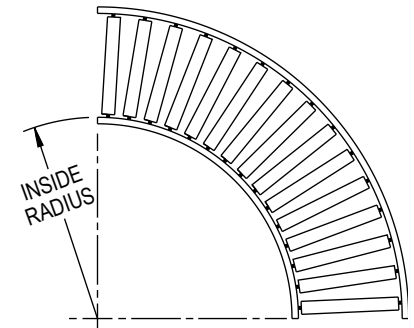
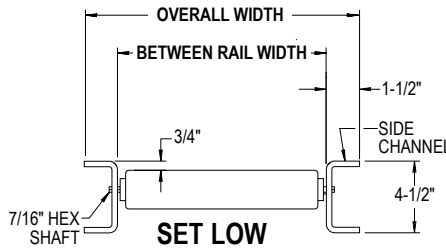
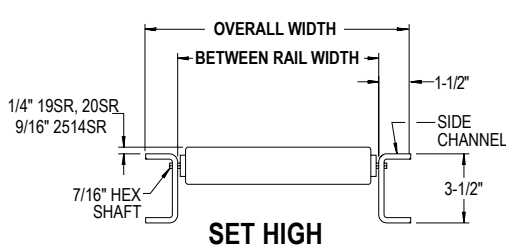


OAW	BR	Inside Radius	Rollers Per Curve 90°	Model No. 19SRC Unplated	Model No. 19GSRC Galvanized	Weight (Lbs) 90°
16"	13"	32 1/2"	22	19SRC-13-90S	19GSRC-13-90S	97
18"	15"		22	19SRC-15-90S	19GSRC-15-90S	105
20"	17"		22	19SRC-17-90S	19GSRC-17-90S	114
22"	19"		22	19SRC-19-90S	19GSRC-19-90S	122
24"	21"		22	19SRC-21-90S	19GSRC-21-90S	131
26"	23"		42	19SRC-23-90D	19GSRC-23-90D	161
28"	25"		42	19SRC-25-90D	19GSRC-25-90D	169
30"	27"		42	19SRC-27-90D	19GSRC-27-90D	177
34"	31"	48"	42	19SRC-31-90D	19GSRC-31-90D	211
36"	33"		42	19SRC-33-90D	19GSRC-33-90D	220
40"	37"		42	19SRC-37-90D	19GSRC-37-90D	238
42"	39"		42	19SRC-39-90D	19GSRC-39-90D	247

OAW	BR	Inside Radius	Rollers Per Curve 45°	Model No. 19SRC Unplated	Model No. 19GSRC Galvanized	Weight (Lbs) 45°
16"	13"	32 1/2"	11	19SRC-13-45S	19GSRC-13-45S	50
18"	15"		11	19SRC-15-45S	19GSRC-15-45S	53
20"	17"		11	19SRC-17-45S	19GSRC-17-45S	58
22"	19"		11	19SRC-19-45S	19GSRC-19-45S	63
24"	21"		11	19SRC-21-45S	19GSRC-21-45S	67
26"	23"		22	19SRC-23-45D	19GSRC-23-45D	82
28"	25"		22	19SRC-25-45D	19GSRC-25-45D	85
30"	27"		22	19SRC-27-45D	19GSRC-27-45D	89
34"	31"	48"	22	19SRC-31-45D	19GSRC-31-45D	108
36"	33"		22	19SRC-33-45D	19GSRC-33-45D	112
40"	37"		22	19SRC-37-45D	19GSRC-37-45D	120
42"	39"		22	19SRC-39-45D	19GSRC-39-45D	124

OAW	BR	Inside Radius	Rollers Per Curve 60°	Model No. 19SRC Unplated	Model No. 19GSRC Galvanized	Weight (Lbs) 60°
16"	13"	32 1/2"	14	19SRC-13-60S	19GSRC-13-60S	65
18"	15"		14	19SRC-15-60S	19GSRC-15-60S	70
20"	17"		14	19SRC-17-60S	19GSRC-17-60S	76
22"	19"		14	19SRC-19-60S	19GSRC-19-60S	81
24"	21"		14	19SRC-21-60S	19GSRC-21-60S	87
26"	23"		32	19SRC-23-60D	19GSRC-23-60D	107
28"	25"		32	19SRC-25-60D	19GSRC-25-60D	113
30"	27"		32	19SRC-27-60D	19GSRC-27-60D	118
34"	31"	48"	32	19SRC-31-60D	19GSRC-31-60D	141
36"	33"		32	19SRC-33-60D	19GSRC-33-60D	147
40"	37"		32	19SRC-37-60D	19GSRC-37-60D	159
42"	39"		32	19SRC-39-60D	19GSRC-39-60D	165

OAW	BR	Inside Radius	Rollers Per Curve 30°	Model No. 19SRC Unplated	Model No. 19GSRC Galvanized	Weight (Lbs) 30°
16"	13"	32 1/2"	7	19SRC-13-30S	19GSRC-13-30S	32
18"	15"		7	19SRC-15-30S	19GSRC-15-30S	35
20"	17"		7	19SRC-17-30S	19GSRC-17-30S	38
22"	19"		7	19SRC-19-30S	19GSRC-19-30S	40
24"	21"		7	19SRC-21-30S	19GSRC-21-30S	43
26"	23"		12	19SRC-23-30D	19GSRC-23-30D	53
28"	25"		12	19SRC-25-30D	19GSRC-25-30D	56
30"	27"		12	19SRC-27-30D	19GSRC-27-30D	58
34"	31"	48"	18	19SRC-31-30D	19GSRC-31-30D	70
36"	33"		18	19SRC-33-30D	19GSRC-33-30D	73
40"	37"		18	19SRC-37-30D	19GSRC-37-30D	79
42"	39"		18	19SRC-39-30D	19GSRC-39-30D	82



## • STANDARD SPECIFICATIONS

**WIDTHS**—Between Rail Width: 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

**FRAME**—3 1/2 in. or 4 1/2 in. deep x 1 1/2 in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

**BUTT COUPLINGS**—Bolt-on type for bolting sections together.

**CURVES**— 30°, 45°, 60° and 90° with 32 1/2 in. inside radius for widths up to 27 in., 48 in. inside radius for 31 in. to 39 in. between rail widths.

**ROLLERS**—(Straight) "19SRC" 1.9 in. dia. x 16 ga. unplated or galvanized steel tubing. Bearings are labyrinth sealed and grease packed.

**AXLES**—7/16 in. hex shaft, spring loaded.

**CAPACITY**— Same per foot capacity as straight sections. See charts previous page.

# ROLLER

Gravity Roller Curve Conveyor  
(1.9 in. Dia. x 9 Ga. Unplated Rollers)

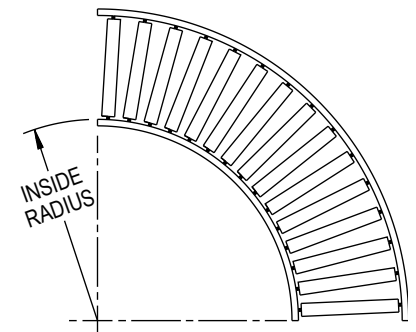
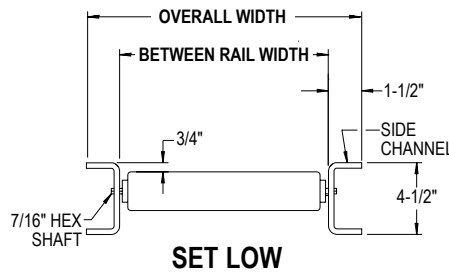
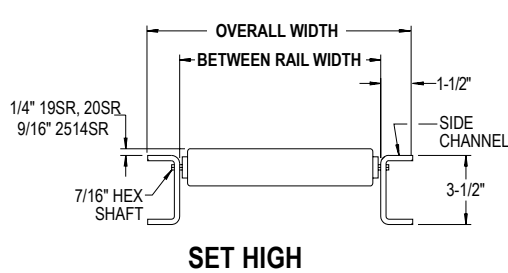


OAW	BR	Inside Radius	Rollers Per Curve 90°	Model No. 199SRC Unplated	Weight (Lbs) 90°
16"	13"	32 1/2"	22	199SRC-13-90S	128
18"	15"		22	199SRC-15-90S	144
20"	17"		22	199SRC-17-90S	161
22"	19"		22	199SRC-19-90S	176
24"	21"		22	199SRC-21-90S	193
26"	23"		42	199SRC-23-90D	228
28"	25"		42	199SRC-25-90D	243
30"	27"	42	199SRC-27-90D	259	
34"	31"	48"	42	199SRC-31-90D	307
36"	33"		42	199SRC-33-90D	323
40"	37"		42	199SRC-37-90D	356
42"	39"		42	199SRC-39-90D	373

OAW	BR	Inside Radius	Rollers Per Curve 45°	Model No. 199SRC Unplated	Weight (Lbs) 45°
16"	13"	32 1/2"	11	199SRC-13-45S	66
18"	15"		11	199SRC-15-45S	73
20"	17"		11	199SRC-17-45S	82
22"	19"		11	199SRC-19-45S	90
24"	21"		11	199SRC-21-45S	98
26"	23"		22	199SRC-23-45D	117
28"	25"		22	199SRC-25-45D	124
30"	27"	22	199SRC-27-45D	132	
34"	31"	48"	22	199SRC-31-45D	159
36"	33"		22	199SRC-33-45D	166
40"	37"		22	199SRC-37-45D	182
42"	39"		22	199SRC-39-45D	190

OAW	BR	Inside Radius	Rollers Per Curve 60°	Model No. 199SRC Unplated	Weight (Lbs) 60°
16"	13"	32 1/2"	14	199SRC-13-60S	85
18"	15"		14	199SRC-15-60S	96
20"	17"		14	199SRC-17-60S	107
22"	19"		14	199SRC-19-60S	117
24"	21"		14	199SRC-21-60S	129
26"	23"		32	199SRC-23-60D	152
28"	25"		32	199SRC-25-60D	162
30"	27"	32	199SRC-27-60D	173	
34"	31"	48"	32	199SRC-31-60D	205
36"	33"		32	199SRC-33-60D	215
40"	37"		32	199SRC-37-60D	237
42"	39"		32	199SRC-39-60D	248

OAW	BR	Inside Radius	Rollers Per Curve 30°	Model No. 199SRC Unplated	Weight (Lbs) 30°
16"	13"	32 1/2"	7	199SRC-13-30S	42
18"	15"		7	199SRC-15-30S	48
20"	17"		7	199SRC-17-30S	53
22"	19"		7	199SRC-19-30S	58
24"	21"		7	199SRC-21-30S	64
26"	23"		12	199SRC-23-30D	75
28"	25"		12	199SRC-25-30D	80
30"	27"	12	199SRC-27-30D	86	
34"	31"	48"	18	199SRC-31-30D	101
36"	33"		18	199SRC-33-30D	107
40"	37"		18	199SRC-37-30D	118
42"	39"		18	199SRC-39-30D	123



## • STANDARD SPECIFICATIONS

**WIDTHS**—Between Rail Width: 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

**FRAME**—3 1/2 in. or 4 1/2 in. deep x 1 1/2 in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

**BUTT COUPLINGS**—Bolt-on type for bolting sections together.

**CURVES**—30°, 45°, 60° and 90° with 32 1/2 in. inside radius for widths up to 27 in., 48 in. inside radius for 31 in. to 39 in. between rail widths.

**ROLLERS**—(Straight) "199SRC" 1.9 in. dia. x 9 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

**AXLES**—7/16 in. hex shaft, spring loaded.

**CAPACITY**—Same per foot capacity as straight sections. See charts previous page.



# ROLLER

## Gravity Roller Curve Conveyor (1.9 in. Dia. Tapered Unplated Rollers)

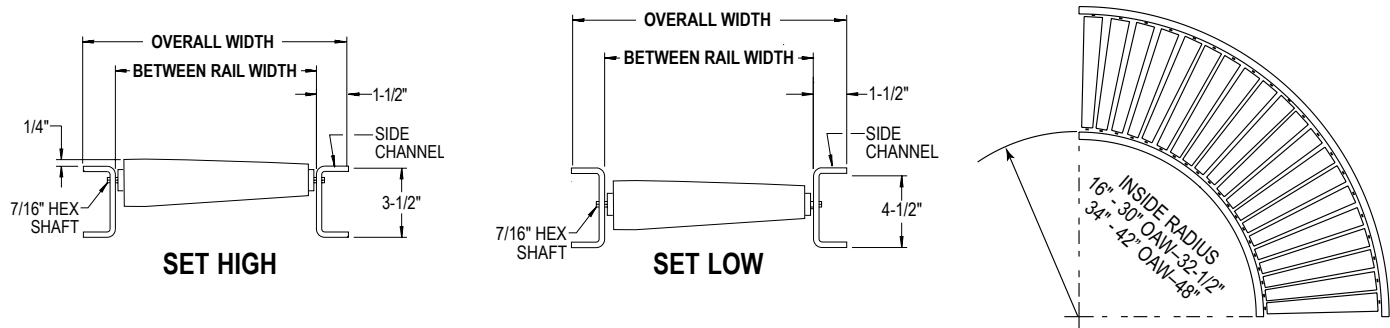


OAW	BR	Inside Radius	Rollers Per Curve 90°	Model No. 19SRCT Unplated	Weight (Lbs) 90°
16"	13"	32 1/2"	20	19SRCT-13-90	103
18"	15"		20	19SRCT-15-90	112
20"	17"		20	19SRCT-17-90	119
22"	19"		20	19SRCT-19-90	133
24"	21"		20	19SRCT-21-90	145
26"	23"		20	19SRCT-23-90	152
28"	25"		20	19SRCT-25-90	167
30"	27"	48"	20	19SRCT-27-90	173
34"	31"		32	19SRCT-31-90	305
36"	33"		32	19SRCT-33-90	315
40"	37"		32	19SRCT-37-90	345
42"	39"		32	19SRCT-39-90	355

OAW	BR	Inside Radius	Rollers Per Curve 45°	Model No. 19SRCT Unplated	Weight (Lbs) 45°
16"	13"	32 1/2"	10	19SRCT-13-45	51
18"	15"		10	19SRCT-15-45	55
20"	17"		10	19SRCT-17-45	62
22"	19"		10	19SRCT-19-45	68
24"	21"		10	19SRCT-21-45	71
26"	23"		10	19SRCT-23-45	76
28"	25"		10	19SRCT-25-45	81
30"	27"	48"	10	19SRCT-27-45	86
34"	31"		16	19SRCT-31-45	148
36"	33"		16	19SRCT-33-45	156
40"	37"		16	19SRCT-37-45	172
42"	39"		16	19SRCT-39-45	181

OAW	BR	Inside Radius	Rollers Per Curve 60°	Model No. 19SRCT Unplated	Weight (Lbs) 60°
16"	13"	32 1/2"	14	19SRCT-13-60	69
18"	15"		14	19SRCT-15-60	75
20"	17"		14	19SRCT-17-60	79
22"	19"		14	19SRCT-19-60	89
24"	21"		14	19SRCT-21-60	97
26"	23"		14	19SRCT-23-60	101
28"	25"		14	19SRCT-25-60	111
30"	27"	48"	14	19SRCT-27-60	115
34"	31"		21	19SRCT-31-60	203
36"	33"		21	19SRCT-33-60	210
40"	37"		21	19SRCT-37-60	230
42"	39"		21	19SRCT-39-60	236

OAW	BR	Inside Radius	Rollers Per Curve 30°	Model No. 19SRCT Unplated	Weight (Lbs) 30°
16"	13"	32 1/2"	7	19SRCT-13-30	34
18"	15"		7	19SRCT-15-30	37
20"	17"		7	19SRCT-17-30	40
22"	19"		7	19SRCT-19-30	44
24"	21"		7	19SRCT-21-30	48
26"	23"		7	19SRCT-23-30	51
28"	25"		7	19SRCT-25-30	56
30"	27"	48"	7	19SRCT-27-30	58
34"	31"		10	19SRCT-31-30	102
36"	33"		10	19SRCT-33-30	105
40"	37"		10	19SRCT-37-30	115
42"	39"		10	19SRCT-39-30	118



### • STANDARD SPECIFICATIONS

**WIDTHS**—Between Rail Width: 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., and 39 in.

**FRAME**—3 1/2 in. or 4 1/2 in. deep x 1 1/2 in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

**BUTT COUPLINGS**—Bolt-on type for bolting sections together.

**CURVES**—30°, 45°, 60° and 90° with 32 1/2 in. inside radius for widths up to 27 in., 48 in. inside radius for 31 in. to 39 in. between rail widths.

**ROLLERS**—(Tapered) "19-SRCT" 2 1/2 in. dia. tapered to 1 1/8 in. dia. x 14 ga. unplated steel tubing. Bearings are grease packed.

**AXLES**—7/16 in. hex shaft, spring loaded.

**CAPACITY**—Same per foot capacity as straight sections. See charts previous page.